

Work Order ID 130143

February-24-15 1:37:45 PM

Jul 25/02

130143

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Item ID: D022-661-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Wearplate Installation

Stop *NS2*

Start Date: 2/24/15 Start Qty: 4.00

4

Cust Item ID:

Required Date: 2/25/15 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9717

A

✓

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D022-661-041/ DSI9717-041 CHG001

MLJ 15-02-24
(H)

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

4 DAS 27 9-89
FEB 25 2015
DAS 28 9-89

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

(3) 15-02-25 DAS 9 9-89

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Item ID: D022-661-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Wearplate Installation
 Start Date: 2/24/15 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 2/25/15 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D022-661-041/DSI9717-041 Location: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

15-2-75 MF

15/2/25 J

MF
15-2-25

Picklist Print

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Work Order ID: 130143

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Parent Item: D022-661-041

D022-661-041

Parent Item Name: Wearplate Installation

Start Date: 2/24/15

Required Date: 2/25/15

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP Rev:A 15.02.24 NEW ISSUE DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status																																										
AN4-14A		Purchased	No				Each	186.0000		16		DAS 27 9-89																																											
AN4-14A																																																							
Bolt																																																							
DAS 9-89																																																							
<table><tr><td colspan="2"><u>Location</u></td><td><u>Loc Qty</u></td><td><u>Loc Code</u></td><td></td><td>DAS</td></tr><tr><td colspan="2">FG</td><td>5</td><td></td><td></td><td>28</td></tr><tr><td colspan="2">122141</td><td>5</td><td></td><td></td><td>9-89</td></tr><tr><td colspan="2">ST325A</td><td>166</td><td></td><td></td><td></td></tr><tr><td colspan="2">M131153</td><td>166</td><td></td><td></td><td></td></tr><tr><td colspan="2">ST344</td><td>15</td><td></td><td></td><td></td></tr><tr><td colspan="2">M130716</td><td>15</td><td></td><td></td><td></td></tr></table>														<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>		DAS	FG		5			28	122141		5			9-89	ST325A		166				M131153		166				ST344		15				M130716		15			
<u>Location</u>		<u>Loc Qty</u>	<u>Loc Code</u>		DAS																																																		
FG		5			28																																																		
122141		5			9-89																																																		
ST325A		166																																																					
M131153		166																																																					
ST344		15																																																					
M130716		15																																																					
D5222-041		Manufactured	No				Each	0.0000		8																																													
D5222-041																																																							
Wearplate Assembly																																																							
DAS 9-89																																																							
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DAS 28 9-89																																																							

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Parent Item: D022-661-041

Parent Item Name: Wearplate Installation

130143

D022-661-041

Start Date: 2/24/15

Required Date: 2/25/15

Start Qty: 4.00

Required Qty: 4.00

MS21042L4

Purchased

No

Each

3,623.000

16

MS21042L4

Locknut

DAS

27

9-89

FEB 25 2015

Location

Loc Qty

Loc Code

FP001

42

m124231

42

GA

704

m127813

704

ST260a

1144

m130799

60

m131340

1084

ST305

1733

426

426

m128300

8

m128798

4

m130922

101

m131618

1194

NAS1149D0463J

Purchased

No

Each

5,086.000

16

NAS1149D0463J

WASHER

DAS

27

9-89

FEB 25 2015

Location

Loc Qty

Loc Code

CA

397

M129682

397

GA

408

M129390

408

ST260a

3000

M131624

3000

ST269

1281

M129390

722

M130799

559

DAS

28

9-89

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Shop Packet Print

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